

Date: Monday, 3/13/2006 7:30:52 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SLIDE BAR ASS'Y
<b>Job Number</b> : 26215	
<b>Estimate Number</b> : 12262	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D205523043
<b>This Issue</b> : 3/13/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 26025	<b>Material</b> : N/A
<b>Written By</b> : SEE COMMENT BELOW	<b>Due Date</b> : 3/30/2006 <b>Qty:</b> 5 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 06.03.13	
<b>Comment</b> : Est. B 02.04.04 Updated Drawing and Added Inspection Level 21 SM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0	D30111	Slide Bar
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 Slide Bar  
 Pick:

Qty	Part Number	Description	Batch
1	D3011-1	Rappel bar	B26219

3.0	AN960JD616L	Washer
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Washer  
 Pick:

Qty	Part Number	Description	Batch
2	AN960JD616L	Washer	M18760

4.0	MS21042L6	Nut
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Nut  
 Pick:

Qty	Part Number	Description	Batch
2	MS21042L6	Lock Nut	M19099

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SLIDE BAR ASS'Y

Job Number: 26215

Part Number: D205523043

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

33116

Stud Fitting



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Stud Fitting

Pick:

Qty	Part Number	Description
2	33116	Stud Fitting

Batch

8 M10080 (2) M11923

6.0

D30121

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Decal

Pick:

Qty	Part Number	Description
2	D3012-1	Decal

Batch

(3) B14440 (7) B2622D

7.0

D30123

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Decal

Pick:

Qty	Part Number	Description
2	D3012-3	Decal

Batch

(5) B14441 (2) B26221

8.0

D30125

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Decal

Pick:

Qty	Part Number	Description
2	D3012-5	Decal

Batch

B 26223

SB 06/07/17 (5)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D205-523-043

SB 06/07/17 (5)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-07-17 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/07/24  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SLIDE BAR ASSY

Job Number: 26215

Part Number: D205523043

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 357

DOCUMENT CONTROL

12.0

DC



Comment: DOCUMENT CONTROL

Inspection Level 21

06.07.20

Job Completion



06.07.20

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

REFERENCE ONLY

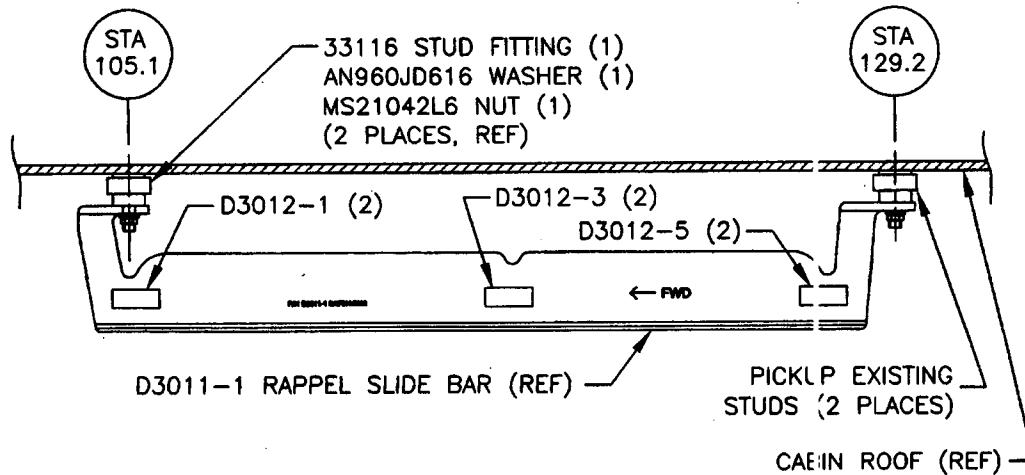


Figure 3 - Installation of D205-523-043 Slide Bar Assembly  
(View Looking Inboard)

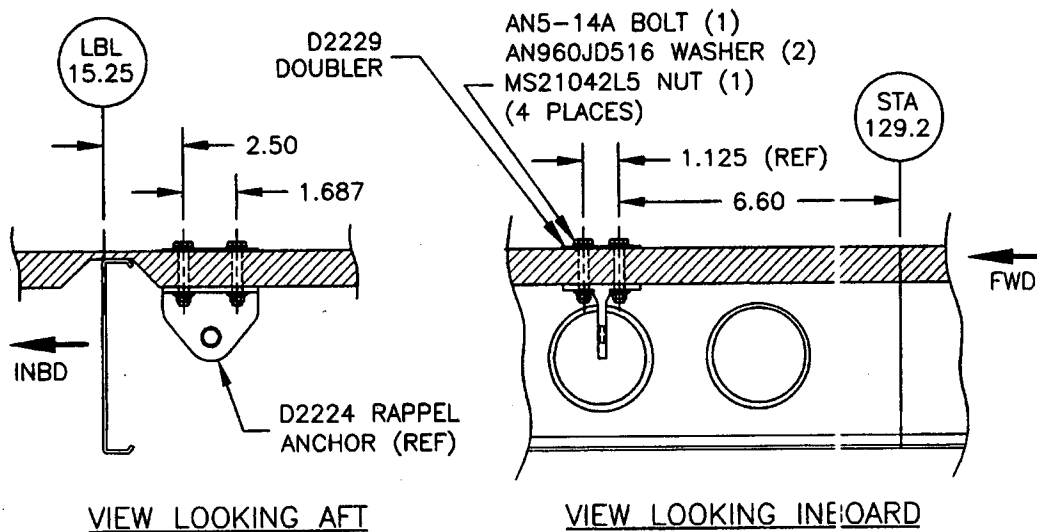


Figure 4 - D2224 Rappel Anchor Installation